Service mode Number	Note for checking Service Data Numbers	Service Data Numbers	Indication	Remarks
1		00	No light detected at either sensor.	Tape not required.
		01	Tape Beginning. Light to Supply Photo Sensor is blocked.	
		05	Tape End. Light to Take-up Photo Sensor is blocked.	
		03	Light detected at both sensors.	
Ç		00	EJECT	Tape Required. *1: STOP3; The Pinch Roller is on the capstan motor shaft. *2: STOP; The Pinch Roller is off the capstan motor shaft. Refer to Fig. D7 to Check mechanism Position and timing.
		01	Cassette-down	
		05	REV, REV SLOW	
		03	Loading/Unloading	
		ŊЧ	PLAY/REC, STILL/PAUSE, CUE, FWD SLOW, STOP3 *1	
		05	STOP *2	
		08	FF/REW	
		07	Intermediate position	
3	Disregard service data displayed until mechanism operation is completed. Then the display should indicate "00".	00	Any display other than "00" indicates a fault in the mode switch circuit or system.	Tape Required.
4	Display only when the operating button is pressed.	Refer to Fig. D6		Tape not required.
5	Left digit only, disregard Right digit display.	Left Right Digit Digit	8, 9, u, A, -, n, L, and no display indicate that the Capstan motor "PLAY" command received by IC6001.	Tape required. If a symbol other than those listed is displayed, a malfunction in that circuit is indicated.
	Right digit only, disregard left digit display.	U I Left Right Digit Digit	1, 2, 3, 4, 5, 6, 7, indicate that the Capstan motor "CUE, FF, Forward Slow" commands received by IC6001.	
	Right digit only, disregard left digit display.	Left Right Digit Digit	8, 9, u, A, -, n, L, and no display indicate that the Capstan motor "Reverse, Rew, Reverse Slow" commands received by IC6001.	
6	Left digit only, disregard Right digit display.	Left Right Digit Digit	1, 3, 5, 7, 9, A, n and no display indicate that the cylinder motor "ON" command received by IC6001.	Tape required. If a symbol other than those listed is displayed, a malfunction in that circuit is indicated.

Fig. D5 Service Data Display and Indication